



### What's new at Premier Equestrian



### ABI SPORT PRO ARENA DRAGS – PREMIER EQUESTRIAN EDITION

We recently combined our expertise in arena footing with ABI Attachments, the experts in arena maintenance equipment, to co-develop a modern line of world-class arena drags for synthetic surfaces.

The ABI SportPro Collection includes the Premier Equestrian Edition M1, M3, and M5 arena groomers. All of the SportPro groomers feature a sleek, highly functional design, and are built to last with the highest quality materials.

Learn more on pages 30-33

#### ATHLETEX™ FOOTING PRODUCT

Got concrete sand? Get Athletex<sup>™</sup>! Our Athletex Footing Product offers amazing results when combined with new or existing concrete and construction sands. Athletex can improve nearly every sand—it will help bind up to 95% of the sands out there, which is why we consider it "the perfect solution for the not-so-perfect sand."

Learn more on page 16





#### PREMIER GEO GRID

Introducing Premier Geo Grid! Premier Geo Grid stabilizes any surface around your home, farm, or barn where erosion can occur and where drainage is needed. Premier Geo Grid works great for:

- ✓ Horse stalls
- Paddocks
- Pastures
- Pathways
- ✓ Driveways
- ✓ Dog kennels
- Parking lots
- ☑ High-traffic grass areas for equestrian facilities

And so much more! **Learn more on page 63** 

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### We offer financing!

**BUY NOW, PAY LATER** 

No matter what your dreams or needs are for your farm or barn, they are within reach! Financing is now available through our partner PEAC Solutions.

PEAC Solutions is a leader in financing for small farms and home arenas

The application process is quick and easy!

- Loans available from \$1,000-\$100,000
- 12 63 Month Terms
- \$0 Down

Learn how to finance your dreams:

Call toll-free 800-611-6109 or visit PremierEquestrian.com/financing

## 100% Satisfaction Guarantee

If you are not completely satisfied with your Premier Equestrian product(s) we will refund your purchase price up to 30 days after purchase, less freight costs.

### PremierEquestrian.com



Scan the QR codes in this catalog to go directly to our website. Use your phone camera or an app.

#### **ONLINE RESOURCES**

Visit our website to get inspired and learn more about footing, arena maintenance, and Premier Equestrian products. We offer a variety of online resources, including helpful articles and videos. Read more about who we are, what we do, and how we can help. PremierEquestrian.com/Blog

#### **SHOP ONLINE**

Shop our selection of Premier Equestrian products, including dressage arena equipment, horse jumps, footing products, grooming equipment, rubber mats, storage, and more. PremierEquestrian.com/Shop

#### **CONTACT US**

For footing consultations, you can get started online at our free consultation form. To order any of our products you can shop online or call us to place your order.

#### MADE IN THE USA & FREE SHIPPING

The majority of our products and parts are made in the USA. Many of our items include free shipping in the contiguous U.S.

#### WE SHIP TO CANADA

Most of our items can be shipped to Canada. Contact us at 801-446-1857 or 800-611-6109.

#### INTERNATIONAL SHIPMENTS

Premier Equestrian is located in the USA but we can ship worldwide. Call us at 800-611-6109 for your international needs.

**NOTICE:** Prices are subject to change without notice. See the most up-to-date pricing at premierequestrian.com or call 800-611-6109.









We accept Visa, American Express, Discover, Master Card, and wire transfer.

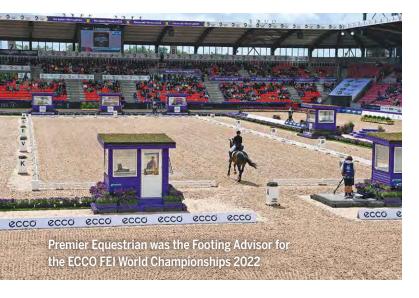
### ARENA FOOTING



Our goal at Premier Equestrian is to

#### EVALUATE, EDUCATE, AND ELEVATE™

**Evaluate** the surface, **Educate** our customers, and **Elevate** your riding experience while promoting the health of horses.



### Premier Equestrian is proud to be a partner and/or sponsor to these elite events and venues:

- FEI World Cup™ Finals 2023
- FEI Footing Advisor for the ECCO FEI World Championships 2022
- World Equestrian Center
- Official Footing Advisor for Major League Show Jumping
- · Desert International Horse Park
- · International Arena at WEF



Official Dressage Arena & USDF Perks Partner



Arena Surfaces Educator



Official Footing Advisor for Major League Show Jumping



Official Footing Provider for the Desert International Horse Park



Official Footing Product Provider



We are horse people with expert knowledge and firsthand experience of arena footing. We're here to help you improve your arena.



"With so many top-rated horses in training with me, a safe surface is a top priority. I only trust Premier Equestrian with my arena footing."

Adrienne Lyle

#### PREMIER EQUESTRIAN AMBASSADORS

**Adrienne Lyle** - Olympian, Dressage Rider

Tamra Smith - Olympian, Event Rider

**Ashlee Bond** - Olympian, Show Jump Rider

**Steffen Peters** - Olympian, Dressage Rider

**Laura Graves** - Olympian, Dressage Rider

**Sabine Schut-Kerry** - Olympian, Dressage Rider

Kim Severson - Olympian, Event Rider

# Affordable Footing Solutions for All Equestrians

#### **COMMON PROBLEMS WE SEE:**



The surface is too hard



Too deep or too soft



Too much dust



Poor drainage

We provide products to improve your arena. Who does the installation? We can help you Do It Yourself, you can work with one of our vetted professional arena builders, or you can work with a builder you're comfortable with. Either way, we have programs for each type of job and we're here to help every step of the way.

### STEPS TO SUCCESS

### Premier Equestrian footing specialists will walk you through the steps to improve an existing surface or build

1

#### PHONE CONSULTATION

Call us for a complimentary phone consultation and tell us your story. It's amazing how much we all share in common when it comes to arena problems. Call 800-611-6109

2

#### SAND SAMPLE ANALYSIS

Send us a sample of your sand so we can test it to really know what's happening in your arena. This is a complimentary service. More info on page 13.

3

#### FOOTING RECOMMENDATION

Based on our lab reports and your input, we'll recommend the best solution for you and your arena.

4

#### **COMPLIMENTARY SAMPLES & TEST KITS**

See, feel, and test one of our many products based on our recommendations before you buy.

5

#### SAND SELECTION

Should you decide to proceed, we will either guide the selection of proper sand for your arena or work with your existing sand if it's sufficient for your needs.

6

#### **INSTALLATION SERVICES**

We will work with you to develop an install plan. Whether you choose to do it yourself or employ a builder, we are here to help every step of the way.

7

#### **ARENA AFTERCARE**

We're always here for you as a resource for arena maintenance, grooming methods, watering needs, and general support. We care deeply about our clients and we're committed to you, your horse, your riding, and your facilities.

### ANATOMY OF AN ARENA



OTTO Sport Base Mats and the Arion Ebb & Flow System add superior drainage and concussion absorption. See pgs 24–27.

FOOTING LAYER PRODUCTS: pg. 14–18

BASE & DRAINAGE PRODUCTS: pg. 22-27

#### THESE SURFACE QUALITIES CAN HELP OR HINDER YOUR HORSE:

Firmness - level of hardness of the surface

**Cushioning** - how arena layers dampen shock

**Rebound** - resiliency

**Grip** - tightness of the surface

**Uniformity** - consistency across the entire surface



Learn more at PremierEquestrian.com/Biomechanics

Provide your horse with an arena surface that supports health, safety, and performance. We'll help you create a surface that keeps your horse in peak condition.

# 6 Considerations for Arena Design

By Christina Keim & Premier Equestrian







Building a riding arena represents a significant financial investment for any equine facility, but with careful planning and installation, it is likely to become one of the farm's most important assets. A successful arena plan should consider six critical variables—riding discipline, size, placement, drainage, base, and footing. Carefully assessing your individual situation and consulting with experts like the staff at Premier Equestrian will help ensure that the final result meets the unique needs of both your program and your budget.

#### 1. What discipline(s) are you building for?

The needs of pleasure riding vary greatly from those of highperformance dressage or jumper riding. Understanding the demands for who will be using the arena is an important step in choosing the best match in each of the remaining categories.

"Not every arena is suitable for every single discipline," says Mark Neihart, Premier Equestrian CEO and co-founder. "The surface interacts differently with different disciplines."

Dressage horses require grip and stability, while jumping horses need a surface that is firm enough to push off yet cushioned enough to absorb the impact of landing. Horses in disciplines such as reining need footing that is loose enough to allow them to slide. Knowing exactly who and what you are designing for is critical before making any other decisions.







**Dressage Footing** 

**Jumping Footing** 

Multi-Discipline Footing

#### 2. What Size Should My Arena Be?

When it comes to arenas, one size does not fit all. Consider the number of horses that will use the arena at one time and the amount of space available. A competition sized dressage arena is 20 meters by 60 meters (12,915 sqft, not including a perimeter track) while a jumping arena may need to be 100' by 200' (20,000 sqft) to accommodate a full course.

#### 3. Where Should I Build My Arena?

Perhaps one of the most critical variables to consider is the placement of the arena on your property. Some things that will influence your decision include accessibility (to barns, to water, to electricity) and proximity to high traffic areas. From an arena designer's perspective, the ideal location not only meets all of the needs listed above, but it is also already somewhat flat.

The topography of your land will determine how much cutting or filling an excavator must do to prepare the site for your arena. This preparation can become a major line item in the budget if significant site work is required. That's not to say it is impossible to create a flat space out of an existing hill, but a larger percentage of the budget will be absorbed here rather than starting with a flat location.

#### 4. Water Flows and Water Falls

Drainage problems are a common complaint about existing arenas, and this is often because it was not considered during planning. Determine where water is already moving naturally. In general, flatter areas tend to collect water, while hills and slopes will direct water.

The ideal location for your arena is an area from which water readily



drains away. If this is not possible, most drainage issues can be addressed through a combination of excavation work and the selection of an appropriate base material.

Think about where the water will drain

#### 5. How Do I Choose the Right Base?

The type of base is critical to a successful arena because it provides a solid and consistent foundation for the footing. There are many options for base materials, and the right one for your specific situation will depend on the placement and drainage needs of your site as well as your budget.

Many arenas are successfully built upon a simple compacted base. This economical option requires stone dust and screenings or road base, which is wetted down and compacted with a vibrating roller. Other arenas are built on a free-draining base, which combines rock with a geotextile to promote drainage.



During the storm



The Next Morning (OTTO Sport Base Mats and Arion Ebb & Flow)

An enhanced drainage system is the OTTO Sport Base Mats, which are placed on top of a free-draining base. OTTO Sport Mats create a stable, all-weather base for the arena and they absorb shock and promote arena longevity. Premier Equestrian is the exclusive North American distributor for OTTO Sport. (Learn more on pg. 24)

An additional option is the Arion Ebb & Flow Arena, where the arena is built over a liner pan and pipe array from which water can readily flow in and out. The system is electronically controlled to maintain a consistent level of moisture, wetting the footing from below and eliminating the need for sprinklers. After heavy rain, excess water is collected in the liner pan and released through a sophisticated drainage system. (Learn more on pg. 26)

#### 6. What Type of Footing Should I Use?

While all of the preceding considerations for arena design are critical to ultimate success, when it comes to the horse, perhaps no other component is more important than the selection of the footing itself.

There are many footing options, ranging from simple sand to synthetic fabrics to waxed footing. There are two important considerations when selecting: availability of water and the type of sand available in your area. The correct sand is critical and can be difficult to source. There are over 10,000 types of sand used in the U.S. alone for different purposes, so be careful in your choices.

"If you go down to the local rock quarry and say, 'I'm building a horse arena,' I guarantee the guy will say, 'yeah, I have horse arena sand," says Mark Neihart. "That guy doesn't know anything about horses, just that somebody bought that sand for a horse arena. So be careful."

Sand choice is perhaps one of the most expensive mistakes made when building arenas. To avoid this, get a free arena sand analysis from the experts at Premier Equestrian to determine the best type of sand for your facility and for the type of footing you want. The quality of the sand you choose will ultimately play a critical role in the performance of your arena and dust levels.

Once you know your sand, you can then select from various footing amendments including rubber, textiles, or other well established additives. Amendments are carefully chosen to complement your available sand, giving cushion to harder varieties and assisting with moisture retention and stability for others.

#### **Final Thoughts**

While the elements in designing a great riding surface are no secret, it is easy to make costly mistakes. *Underfoot* is an arena building and design guide published by the United States Dressage Federation and edited by the experts at Premier Equestrian. It can help you navigate the process without falling into common traps. As always, the team at <u>Premier Equestrian</u> is happy to offer a free consultation, whether you are rehabbing an existing arena or building from scratch.

### FOOTING PRODUCTS

Premier footing products mix with new or existing sand to minimize concussion, absorb shock, provide support, and return energy back to the horse for the best in performance and safety.

Premier footing products

are made from pre
consumer recycled

materials. All products are
safe, clean, and harmless.



### What Footing Products Do



**Textiles & Fibers** 

#### **STABILIZE SAND • RETAIN WATER**

Fibers mimic the rooting system found in grass surfaces, keeping the hoof on top of the surface rather than in it.

Textiles require a specific blend of sand, water, and specific grooming equipment.



Rubber

### INCREASE CUSHION • REDUCE COMPACTION

Crumb rubber adds cushion and creates voids to reduce compaction and improve drainage. Use crumb rubber when you don't have access to water.

See our Footing Products on pg. 14–18

### How to Select a Footing Product

1

#### FREE PHONE CONSULTATION



We offer a complimentary phone consultation to hear about your needs and discuss options. Call 800-611-6109 or visit <a href="PermierEquestrian.com/free-consultation">PremierEquestrian.com/free-consultation</a>

#### Factors to consider:

- · Watering capabilities
- · Amount of traffic
- Budget
- · Characteristics of your sand (new or existing)
- Grooming and maintenance equipment

2

#### **GET A FREE SAND ANALYSIS**

Our complimentary\* sand analysis report helps to narrow down the issues you may have with your arena surface. This report analyzes the quality, characteristics, and compatibility of your sand to determine if it will work with Premier footing products.

#### How to send in your sand:

1. Online form



Submit a Sand Sample Form online at <a href="PremierEquestrian.com/sand-report">PremierEquestrian.com/sand-report</a>

2. Collect 2 cups of your sand



Collect a sample from the surface all the way to the base. Be careful to not damage your base. Put the sample in a durable plastic bag with your name and phone number. 3. Send us your sand



Print your form and mail with your sand sample to: Premier Equestrian, Sand Lab 6131 West 9860 South West Jordan, UT 84081

\* We offer one free sand report. Additional reports are \$45 each.

3

#### TRY IT OUT

A footing sample or test strip allows you to feel or try the product before you invest. Talk to a footing specialist, or visit PremierEquestrian.com/samples

11-001 Footing Sample Kit Individual footing samples Test Strip \$150 \$29-49 \$2.95/ea



Free shipping in the contiguous US

Go to footing samples online







"I've ridden on footings all over the world, and mine is a happy medium where it's soft, but incredibly stable. It's a top surface by Premier Equestrian."

- Laura Graves

Olympian & Premier Equestrian Ambassador

#### **OUR MOST POPULAR FOOTING!**

ArenaAid is a perfect all-around solution if you want the performance of a textile footing without the cost of replacing all your sand. The unique formula of nylon and polyester fibers gives sand a structure by trapping loose, rolling particles. It can be mixed with a wide variety of new sand, and is ideal for mixing with existing sand.

ArenaAid prevents over-compaction and increases stability, cushion, rebound, and grip. ArenaAid is durable and is our top-selling fiber product.

#### AT A GLANCE:

Low maintenance and long lifespan

Decreases compaction in large, coarse, or angular particles

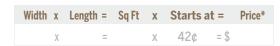
Excellent cushion for shock absorption and energy rebound

Minimized bone and joint concussion and tendon strain

Excellent for dressage, jumping, pleasure, and western disciplines



#### Starts at 42¢/sq ft



\*Freight Additional. Call for freight quotes: 800-611-6109

#### Go to ArenaAid online

To ensure that ArenaAid is suitable with your existing arena sand, get a free sand report.





To find a compatible sand in your area, get a free consultation.



"Premier's footing at WEF is so stable. I'm riding as fast as ever and I haven't had any soundness issues. The Premier Equestrian footing is perfect!"

#### - Ashlee Bond

Olympian & Premier Equestrian Ambassador



ProTex is a blend of carefully chosen, premium, non-woven textiles and fibers. Recommended for high traffic and heavy use arenas, ProTex protects your horse by providing excellent impact absorption, high traction, and stability.

ProTex is a high-performance footing product that has been used at the finest horse show venues and facilities across North America, including the 2023 FEI World  $Cup^{TM}$  Finals in Omaha, the Desert International Horse Park, and WEF in Wellington, Florida.

#### Starts at 59¢/sq ft

Width x	Length =	Sq Ft	X	Starts at	t =	Price*
Х	=		Χ	59¢	= \$	

\*Freight Additional. Call for freight quotes: 800-611-6109

#### Go to ProTex online

To ensure that ProTex is suitable with your existing arena sand, get a free sand report





To find a compatible sand in your area, get a free consultation.

#### AT A GLANCE:

Mix of premium textiles and fibers

Chopped to a specific size and blended before packaging

Retains moisture and reduces dust

Superior stability, shear strength, cushion, rebound, and grip

Ideal for high-level dressage and jumping, vaulting, boarding facilities, horse shows, and high-traffic arenas







"Premier Equestrian made it easy to create our new jumping arena."

- Kim Severson Olympic Silver Medalist, Eventing

#### The Perfect Solution for the Not-So-Perfect Sand

No need to replace old, broken down sand. Athletex will bind and stabilize your existing footing while reducing compaction and dust. Athletex reduces the abrasion on sand particles while increasing cushion and rebound to your surface.

Athletex stabilizes nearly all types of sand, from fine to coarse and everywhere in between. No need to replace your old sand. If you have deep or loose wiggly sand, Athletex will stabilize it, help prevent injury, and enhance your riding experience.

#### AT A GLANCE:

Low maintenance and long lifespan

Increases stability, grip, and traction for local construction sands

Retains moisture and reduces dust

Affordably priced

Minimized bone and joint concussion and tendon strain

Excellent for dressage, jumping, pleasure, and liberty



#### Starts at 49¢/sq ft



\*Freight Additional. Call for freight quotes: 800-611-6109

#### Go to Athletex online

To ensure that Athletex is suitable with your existing arena sand, get a free sand report.





To find a compatible sand in your area, get a free consultation.



"I was impressed by the quality and cleanliness of Premier's ProStride rubber."

> - **Peggy Halpin** Dressage rider



Premier ProStride crumb rubber is made from recycled tires sized specifically for horse arenas. The rubber pieces create voids in the sand to help compaction issues and add cushion. It's great for arenas that are prone to compaction and/or contain large, coarse, or angular particles. ProStride does not require water and works with most sand types which possess a well graded, angular sand particle.

#### Starts at 32¢/sq ft

Width	X	Length =	Sq Ft	X	Starts at :	= Price*
	χ	=		Χ	32¢ =	- \$

\*Freight Additional. Call for freight quotes: 800-611-6109

#### Go to ProStride online

To ensure that ProStride is suitable with your existing arena sand, get a free sand report.





To find a compatible sand in your area, get a free consultation.

#### AT A GLANCE:

Low maintenance and long lifespan

Decreases compaction in large, coarse, or angular particles

Excellent cushion for shock absorption and energy rebound

Minimized bone and joint concussion and tendon strain

Excellent for casual riding in any discipline, turnouts, round pens, and lunging







Excellent for English and Western Pleasure, gymkhana, round pens, and liberty work

#### Starts at 33¢/sq ft

Width	X	Length =	Sq Ft	X	Starts a	at =	Price*
	Χ	=		Х	33¢	= \$	

<sup>\*</sup>Freight Additional. Call for freight quotes: 800-611-6109

#### Go to All Purpose online



All Purpose textile footing product stabilizes many types of sands. Fibers and rubber improve sand structure providing additional support and preventing slips, improving traction, and increased stability. All Purpose is designed for many types of disciplines, including western and gymkhana-type sports.

All Purpose Footing mixes with a wide variety of new and existing sands, which enable us to engineer an optimum surface for many different types of disciplines. Our footing specialists can engineer a surface that performs for your specific style of riding and needs.



<u>Get a free sand report</u> to ensure that All Purpose is suitable with your existing arena sand.



Get a free consultation—we'll help design a footing surface perfect for you.

#### PREMIER FOOTING® PRODUCT

This proprietary blend of polyester textiles, nylon fibers, and silica sand is formulated for your specific arena needs. **Premier Footing** comes already mixed for easy installation; no mixing required. This is a complete mix of textiles, fibers, and Class A silica sand, ready to install.

**Premier Footing** is formulated to ensure your arena has ideal stability, cushion, rebound, and grip. Packaged in super sacs and delivered to your facility ready to install.

#### **CUSTOM FOOTING BLENDS**

We'll create a custom blend of footing products to meet your specific needs.



Get started by calling 800-611-6109 or scan the QR code.



### **DUST CONTROL PRODUCTS**





#### SLOW DUST™

Slow Dust™ uses a flocculation polymer to bind microscopic dust particles back together. Water connects the polymer and dust particles in a network, making them heavy and no longer airborne. In addition to reducing dust, Slow Dust adds stabilization. Application ratio is 1.5 lbs per 1,000 sqft for up to 3" of sand.

11-303.18 Slow Dust™ 18 lb bucket \$299

Covers 12,000 - 15,000 sq ft

Free shipping in the contiguous US

11-303 Slow Dust™ 55 lb bag \$750
Covers 36,000 - 45,000 sq ft
Free shipping in the contiguous US



#### **ARENACLEAR™**

ARENACLEAR™ is a natural liquid soil conditioner that allows for increased absorption of water in arenas and paddocks. ARENACLEAR not only eliminates the dust, it also allows the soil to retain up to 300% more moisture, thereby reducing the amount of watering needed to keep a dust-free riding surface.

Works on all types of indoor and outdoor footing materials, sand, sand/clay, sand/fabric, dirt, etc. One gallon treats up to 10,000 sqft to a depth of 3—4".

11-300 ArenaClear 1 gal \$299.95 Free shipping in the contiguous US



#### Go to dust control products online



#### **HYDRO-KEEP**

Premier Hydro-Keep is a safe, non-toxic chemical crystal that can reduce your arena watering by 50 percent! The crystal absorbs and retains water. Over time as the soil dries, the crystal contracts, gradually hydrating the surrounding area. As an added benefit, this continuous expansion and contraction reduces soil compaction.

Hydro-Keep can be added to any of our footing products for enhanced moisture retention.

One pound of Hydro-Keep can absorb 40 gallons of tap water and 31 gallons of rain water. Each bag covers 7,000 sqft.

11-302 **Hydro-Keep 55 lb bag \$557.50** *Free shipping in the contiguous US* 





### 5 Things You Should Know Before Purchasing Textile Footing

#### By Premier Equestrian

There are a variety of horse footing products on the market today, but not all footing products are created equal. Before you take the plunge and purchase a footing product for your horse arena, it's crucial to educate yourself about the footing product's ingredients, origins, storage, usage, and maintenance. Read more about the importance of these five factors and what to look for in a quality footing product.

#### 1. Know what's in your footing product

Just as you read the ingredients on food labels at a grocery store or cosmetic products at a beauty store, you should also investigate the key ingredients used to create a textile footing product before purchasing it. High-quality horse arena footing, like all Premier Equestrian Textile Footing Products, will have an SDS Report (Safety Data Sheet) available. The SDS Report will tell you what "ingredients" are used to create a specific footing product, and whether those ingredients are hazardous and include post-consumer waste or industrial waste.

"There's no footing police out there, so we're doing our part to ensure that the footing products we offer are products we can stand by," explains Heidi Zorn, president of Premier Equestrian. "We have very high standards; we only sell footing products that we would personally ride on, and we only offer textile footing products that have an SDS Report." These textile footing products include Premier ProTex, Premier ArenaAid, Premier Athletex, and Premier All Purpose. When getting quotes, always compare the amount of footing you are quoting by pounds. Some companies quote bales—this is a clever way to charge you more and give you less material.

### 2. Know the origins of your footing product

Some footing companies utilize post-consumer waste (products recycled after consumer use), but all Premier Equestrian Textile Footing Products are made from new materials only using industrial waste (trimmings off newly made materials). "We use industrial trimmings for our textile footing products because they're safer and better for the horse and rider," explains Zorn. "Many of our competitors sell footing products made with post-consumer waste, which could be contaminated and ultimately dangerous."

Arena footing products made with post-consumer waste can contain chemicals, bacteria, viruses, and a host of other contaminates. Premier Equestrian recycles their footing products to high standards of quality, and all Premier Textile Footing Products have SDS Reports, as previously noted. "We are the true textile footing supplier with safety and function at the forefront of all our materials," adds Zorn. "We're always looking out for our customers and the overall health of the horse."

### 3. Know how your footing product is stored & packaged

Before purchasing a footing product, ask the supplier how their footing products are stored and packaged. If a footing product is packaged in large batches that aren't stored properly mold and bacteria can quickly set in. The result? Not only will this make your footing product more difficult to spread because it's all stuck together, but, worse, when you go to ride on your new footing you could be riding on a moldy surface, which is hazardous to both horse and rider.

Additionally, it's often cheaper for companies to store equestrian footing products in a non-climatized warehouse, and if footing products aren't stored properly you may be charged for excess humidity and water weight when your footing product is shipped. You can rest assured that Premier Equestrian arena footing products are property stored and packaged. "We store all Premier Equestrian footing products in acclimatized spaces," notes Zorn. "Premier footing products are wrapped at all times to ensure they arrive to clients in the very best shape, never wet nor damaged."

### 4. Know what sand is best for your footing product

Sand is the key ingredient in all good horse arena footing. Sand qualities affect the performance of your footing, such as the tightness, looseness, softness, hardness, and dustiness. Whether you're purchasing a footing product for a new arena or rehabilitating an existing surface, keep in mind that the wrong sand can create problems and add to your expense over time. Premier Equestrian's Footing Specialists can help guide you to the best sand for your arena. Learn more about our free sand report service on page 13.

### 5. Know how to care for and maintain your footing product

Even with the best sand and highest quality footing products, regular arena maintenance and proper hydration are necessary to keep footing materials consistent for your horses. You'd never purchase a new horse and not keep them well-groomed and watered, and the same is true for your new arena footing. Premier Equestrian offers a range of horse arena maintenance solutions including Arena Grooming Equipment (pages 31–33) and Arena Hydration Products (pages 19 & 29).



Premier footing products are made from pre-consumer recycled materials and stored neatly at all times.



Textiles require certain sand qualities to mix properly and perform correctly. Always talk to a Premier footing expert before buying new sand, or find out if a Premier textile can improve your existing sand.



Maintenance is crucial to the best performance and longevity of textile footing products.

### THE BASE & DRAINAGE

### A proper base has high value

It determines how your arena will drain, provides a level surface for your footing, and helps to prevent injury to your horses.

### Poor drainage is bad

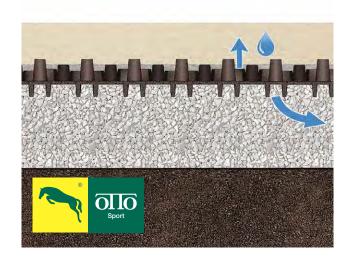
Damages your base • Promotes erosion • Washes away footing • Creates slip
Increases costs • Makes arena unrideable • Bad for hoof health





Premier Equestrian can construct or rehabilitate your riding arenas, round pens, turn-outs, and paddocks. We'll work with you and your builder, or we can recommend a qualified builder, or you may choose to do your own installation.

### BASE TYPES



#### **OTTO SPORT BASE MATS**

#### ALL WEATHER RIDING SURFACE

Offers superior drainage while collecting and holding water. OTTO Sport Base Mats create a clean separation of layers and footing stability while absorbing 40% of the concussion from the foot fall. More on pages 24–25.



#### FREE-DRAINING BASE

#### FAST DRAINAGE

This quick draining base consists of a drain layer covered with a geo-cloth and the footing installed on top. Because water drains vertically through the surface, free-draining bases are built flat.



#### **ARION EBB & FLOW ARENA**

#### PERFECT HYDRATION YEAR-ROUND

Water flows in from a pipe system underground and wicks to the surface; water also drains out to keep the surface at the perfect hydration level. More on pages 26-27.



#### **COMPACTED STONE BASE**

#### TRIED AND TRUE

Drainage is slow but effective. The base is compacted. The surface is sloped or crowned so that water runs to the edge into an external drained path.

See our complete <u>Arena Base Construction Plans</u> on page 28. Need help building your base? We know builders all over the country.

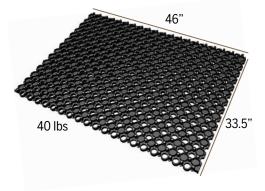


### OTTO SPORT BASE MATS



OTTO Sport Base Mats are designed specifically for equestrian sports. They're set underneath the footing in arenas and round pens to provide maximum drainage, water conservation, concussion mitigation, and stability for horse and rider.





#### **PRICING**

7-026 OTTO Sport Base Mats \$34.50/ea.

Price per sq ft starts at \$3

Installation, aggregates & freight additional

#### AT A GLANCE:

- Each mat covers 1 sq meter or 10.7 sq ft
- · Provides stability and concussion absorption
- · Excellent drainage and water retention
- · Suitable for indoor and outdoor
- Use in arenas and round pens
- · Great durability and a 20-year warranty



Call us at 800-611-6109 or visit

PremierEquestrian.com/OTTOSport



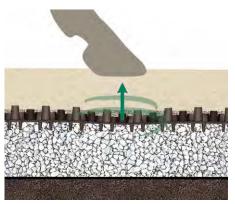
### The All Weather Arena System



#### **FEATURES**

- 1. Reservoirs hold water, releasing it back into the footing to maintain even hydration.
- 2. Holes drain water quickly and double as locking rings on the underside to prevent mats from shifting. This creates a separation between footing and the sub-base.
- 3. Traction knobs of varied heights prevent the horse from slipping while allowing some hoof movement.





OTTO Sport Mats absorb up to 40% of the energy caused by the foot fall and return energy back to the horse.

OTTO Sport Base Mats can be found at top competitions around the world including: Desert International Horse Park in Thermal, CA

WEF in Wellington, FL

ECCO FEI World Championships in Herning, Denmark



### ARION EBB & FLOW ARENA



#### **FEATURES & BENEFITS:**

- Up to 70% water savings
- Minimizes maintenance and labor costs
- Perfect surface hydration, rain or shine
- Uniformity across the entire arena surface
- Provides ideal biomechanics and surface qualities

### Contact us to discuss the Arion Ebb & Flow for your arena.

Call 800-611-6109 or visit

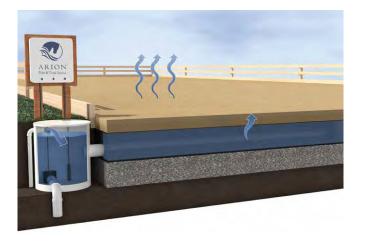






#### WATER DRAINS OUT

Pumps can evacuate excess water quickly during heavy rainfall. Arion can drain water at up to 18,000 gallons or 4 inches per hour.



#### **WATER FLOWS IN**

As moisture evaporates from the footing, water stored under the footing wicks up through the surface.

Arion will add more water as needed, via the pipe array, to keep the footing at the perfect moisture level from sunup to sundown.

#### ALL WEATHER ARENA

The Arion Ebb & Flow Arena can be used in indoor and outdoor arenas for any discipline.

Combine the Arion Ebb & Flow Arena with OTTO Sport Base Mats and Premier Footing to provide the highest quality surface, convenience, and considerably higher comfort for horses.

#### WATER STORAGE

The water for your arena surface is stored below the footing layer in a reservoir, pumped in and out via a pipe array. The physical properties of water along with evaporation allows the water to 'wick' up through the footing layer, keeping the footing perfectly hydrated.

"We're so excited about our arenas at Donato Farms. The Arion Ebb & Flow Arena provides fast drainage in our outdoor arena. Even after heavy rain we can ride immediately after the rain stops.

In the covered arena, the system keeps a consistent moisture level in the footing throughout the day. There is no waiting for sprinklers to turn off, just perfect footing all the time!"

> - Jessica Friedrich Donato Farms, Wellington FL

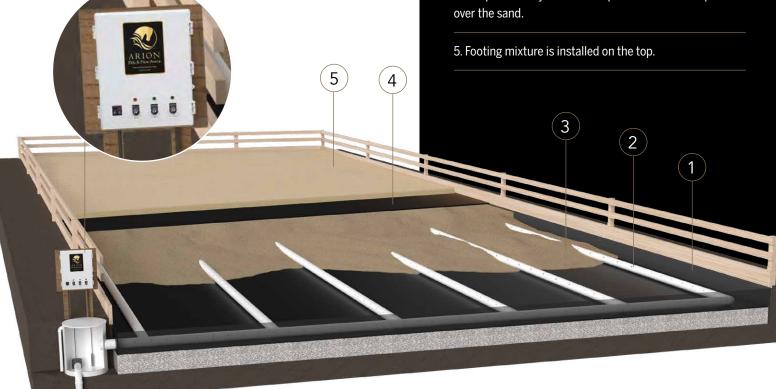
#### **AUTOMATED CONTROLS**

Water level is monitored through a sensor that connects to a programmable controller. The controller operates a fill valve that brings water in as well as pumps to move water out after rainfall.

Arion can connect to the internet for remote diagnostics, service fault alerts, and software updates.

#### **CONSTRUCTION**

- 1. A liner is laid over the native soil or a compacted base.
- 2. A pipe array is installed over the liner and connected to the water source and controls.
- 3. The liner and pipes are covered with sand.
- 4. A separation layer or OTTO Sport Base Mats are placed



### ARENA CONSTRUCTION

No matter where you are in the process, there's a lot of information to understand – we try to make it easy.

- Free sand analysis and consultation
- We can help source your sand
- Need help building your base? We know builders all over the country.

Get started by calling 800-611-0609 or visit PremierEquestrian.com





#### ARENA BASE CONSTRUCTION PLANS

Building an arena requires specific knowledge not widely-known in the construction trades. That leaves a lot of guesswork for your chosen contractor.

Arena Base Construction Plans give a clear picture to any licensed contractor, excavator, or arena builder for building your arena. This enables you to get competitive bids and ensures your contractor is following protocol, using the correct materials, and doing the job right. Our plans are ready to submit for building permits if needed.

Plans are civil engineered and include technical drawings covering the build from the ground up including: grading, compaction, drainage, materials, testing, and fence and kickboard design.

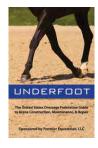
#### **STARTING AT \$995**

Package Includes:

- 3 large plans
- 3 small bid plans
- · Materials and aggregate list
- · Access to source materials library



See all options at <u>PremierEquestrian.com/Plans</u> or call 800-611-6109



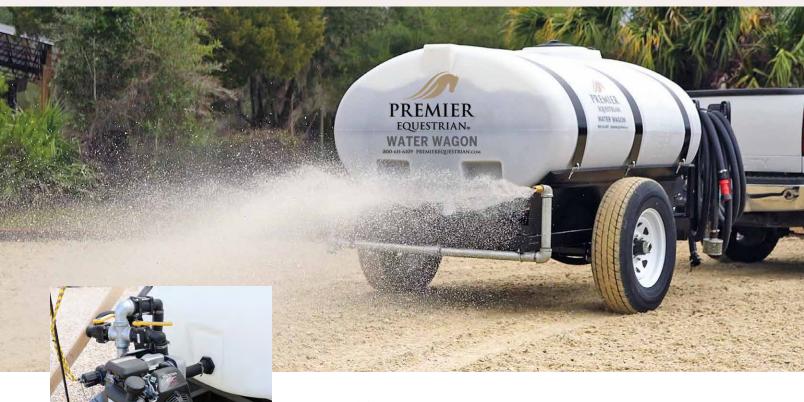
#### **UNDERFOOT BOOK**

The USDF produced this guide to help you understand arena design and building from the ground up. Invaluable if you are planning to build an arena or just want to know best practices regarding arenas.

*13-089* **\$12.95** 

Free shipping in the contiguous US

### PREMIER WATER WAGON



160cc Honda Motor



1.5" Pump & Plumbing System



Spray Hose

The <u>550 Gallon Premier Water Wagon</u> hauls and applies large volumes of water around your farm or property. Powered by an engine and pump, it will apply variable amounts of water from either the two rear spray nozzles or spot application with the spray hose.

The flow of water from the tank can be turned on and off from the seat of the tow vehicle. Built on a low-riding proprietary frame, our compact water trailer is ideally suited for smaller tow vehicles such as compact tractors and trucks.

The <u>Premier Water Wagon</u> is an invaluable and versatile tool for your water application needs including:

- · Horse arenas, farms, and more!
- · Hydration & dust abatement
- · Washing & spot watering

#### **PRICING**

5-580 550 gal Water Wagon \$8,399

Freight additional. Call for freight quotes

#### WATER WAGON SPECIFICATIONS

Unit Size 79" W x 141" L x 68" H

• Tank Capacity 550 Gallons

• Tank Full 5,800 lbs

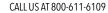
• Tank Empty 1,200 lbs

Loaded Weight 5,200 lbs

2 Rear Brass Spray Nozzles

Optional Pond Fill Hose

- Full Drain Tank
- 1 Axle
- Torsion Suspension
- Radial Tires
- · Tube Steel Custom Frame
- · Pin or Ball Hitch
- Not for use on public roads



### Maintain Your Investment

By Heidi Zorn, Premier Equestrian

Even with the best sand and footing additive, proper maintenance is vital to the success of your arena and to the performance of your horses. At Premier Equestrian, we believe that understanding your sand and footing is the first step to helping you better maintain an optimal surface for your horses.

#### **Understanding Your Sand**

Well Graded Sand



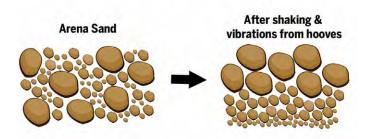
One of the first things we analyze in an equestrian arena is the gradation of the sand particles. This refers to the range of particle sizes. A well-graded sand will have a combination of different sized particles. The variation of small particles fills the voids between the larger particles, stabilizing the surface from shifting and rolling.

Sand that has either no grading or is gap graded will have severe separation of layers that are difficult to mix, and the surface can be very loose and unstable.

#### Particle Size and Grooming

Lack of a grooming program enables the different sand particle sizes and additives to separate into layers. Vibrations and movement cause a phenomenon known as granular segregation, or "The Brazil Nut Effect," where the largest particles end up on the surface.

Imagine a container of cereal. Initially your bowls are filled with consistently-sized pieces, but near the end of the box the pieces get



smaller and smaller. Your arena is like that container. Due to constant vibrations and movement on the surface, the small particles settle to the base through the voids of the larger particles, while the larger particles migrate toward the top of the surface.

When the particles separate, the top layer can become unstable and the lower layer may compact. Regularly grooming your arena combats the separation of layers and keeps particles and additives evenly mixed.

#### **Maintaining Additives**

Each material making up a footing additive has a specific function to enhance sand qualities, and they are designed to be well incorporated into the sand. Grooming keeps footing additives and sand mixed so that the mechanics of the footing matrix and the quality of the surface are not compromised.

#### Water

Water adds beneficial stabilization and grip, keeps dust out of the air, and most importantly acts as a binder. Keeping the surface damp when grooming will help the sand and additives stick together so they blend appropriately. Even without an additive, sand arenas will always perform better when watered.



Left: The dry materials can't mix together. Footing products rise to the top of the surface. Right: Water binds the sand and textiles together and add a structure to the footing.

Your watering routine will depend on your watering system, traffic, climate, indoor vs. outdoor, and the amount of moisture you naturally have (humidity, rainfall, none).

A water wagon is very efficient and there is less water waste compared to sprinklers. Watering the evening before gives it time to perk down thru which helps with water retention. If you have sprinklers, make sure they are staggered for better coverage. Water when there is little to no wind to reduce over spray and water loss.

Great arena footing doesn't come from just installing new sand or a brand-name additive. Creating an in-depth arena maintenance program is the best way to make sure that the arena of your dreams will last for years to come.

©Premier Equestrian

# ABI SPORTPRO GROOMERS PREMIER EQUESTRIAN EDITION

<u>SportPro Groomers</u> are available in a variety of sizes and weights to meet the requirements of your equipment and needs.



#### SPORTPRO M1

- Perfect for smaller arenas and round pens
- For utility carts, ATVs, UTVs, and small tractors
- 67.5" wide
- One roller and two rows of S-Tines

Starts at \$4,999



#### **SPORTPRO M3**

- · Perfect for medium sized farms and boarding facilities
- For large ATVs, small UTVs & sub-compact tractors
- 67.5" and 83.5" widths
- One or two rollers
- Two rows of coil tines
- Interchangeable S-Tines and Scarifiers

Starts at \$7,299



#### **SPORTPRO M5**

- Best for large, professionally-run facilities
- · For subcompact or compact tractors
- Patent pending 3-point swivel hitch
- 67.5" and 83.5" widths
- One or two rollers
- Interchangeable S-Tines and Scarifiers

Starts at \$7,099

More details about each model and features on next page









#### **SPORTPRO FEATURES**

- 1. Patent pending 3-Point swivel hitch (M5) precisely follows the tractor around turns and straightens itself before locking when lifted
- 2. S-Tines\* dig, lift, mix, fluff, and level the arena surface
- 3. Coil Tines (M3 & M5 models) fill grooves and press down large fibers that have risen to the top
- **4. Smoothing Bar** smooths high spots and distributes excess material to low areas.
- **5. Rollers** stabilize, compact, and prevent tines from digging too deep (Choose one or two rollers on M3 & M5 models)
- **6. Scarifiers\*** (M3 & M5 models) loosen hard, compacted materials, like clay
- **7. Transport wheels** (M1 & M3 models) tow the arena drag over almost any terrain around the property
- \*S-Tines come standard on the M1. On the M3 and M5, choose between s-tines **or** scarifiers with option to get an additional set to swap out.
- **8. Full Adjustability** Configure your arena drag exactly how you need it. Each ground-engaging component is independently adjustable with easy-to-read settings.

The SportPro's tough steel frame does not have a shell to provide visibility and easy access to the individual components.

SportPro Models	Rollers	Unit Weight	Unit Dimensions	Towing Details	Ground Engagements	Starting Price
<u>M1</u>	Rear	447 lbs	67.5"W x 103"L x 39"H	<ul> <li>Utility Cart, ATV, UTV Small Tractor</li> <li>Min. 14 h.p. or 350 cc</li> <li>53" outside tire max width</li> <li>Pin or optional 2" ball coupler</li> </ul>	• 2 rows of S-tines • Smoothing bar	\$4,999
<u>M3</u>	Rear	600 lbs	67.5"W x 115"L	Large ATV, Small UTV, or Sub- Compact Tractor		\$7,299
M3 Duo	Front & Back	717 lbs	x 42.25"H	<ul><li>Min. 18 h.p. or 400 cc, 4WD</li><li>53" outside tire max width</li><li>Pin or optional 2" ball coupler</li></ul>	<ul> <li>2 rows of S-tines or scarifiers</li> <li>Option to buy both and swap out as needed</li> <li>2 rows of coil tines</li> <li>Smoothing bar</li> </ul>	\$8,299
<u>M3x</u>	Rear	658 lbs	83.5"W x 115"L	• Mid - Large UTV or Compact Tractor x 115"L • Min. 24 h.p. or 570 cc, 4WD		\$7,799
M3x Duo	Front & Back	779 lbs	x 42.25"H	<ul><li>69" outside tire max width</li><li>Pin or optional 2" ball coupler</li></ul>		\$8,799
<u>M5</u>	Rear	537 lbs	67.5"W x 71"L	• Tractor w/3-point hitch		\$7,099
M5 Duo	Front & Back	657 lbs	x 37"H	<ul><li>Min. 24 h.p. 4WD</li><li>53" outside tire max width</li></ul>	• 2 rows of S-tines or scarifiers • Option to buy both and swap	\$8,099
<u>M5x</u>	Rear	574 lbs	83.5"W x 81.25"L	• Tractor w/3-point hitch	out as needed • 2 rows of coil tines • Smoothing bar	\$7,599
M5x Duo	Front & Back	695 lbs	x 37"H	<ul><li>Min. 35 h.p. 4WD</li><li>69" outside tire max width</li></ul>		\$8,599

Freight additional. Buy online or call 800-611-6109

#### **SPORTPRO GROOMER ADD-ONS**



Wall/Rail Blade \$299



Wall Protection Wheel



\$249



S-Tine System for M3 & M5 \$799-899



Scarifier System for M3 & M5 \$599-699



To order SportPro Arena Drags and accessories, call 800-611-6109 or visit

PremierEquestrian.com/Groomers





Premier Equestrian has been the industry leader for dressage arenas for over 20 years. Our state-of-the-art designs are desired by top venues, professionals, and private farms.

### DRESSAGE ARENA

#### **PRODUCTS**

Premier Equestrian offers a variety of dressage arenas and accessories to fit each and every niche.

Arenas are designed to be safe, easy to set up, functional as a permanent or temporary installation, and simple to store.

Dressage Arena Product Line:

- Dressage Arenas
- Dressage Letters
- Flower Boxes
- Accessories



Premier Equestrian is a proud sponsor of the US Dressage Finals, 2023 FEI World Cup, and the Western Dressage Association.





Premier dressage arenas can be found all over the country, from the Adequan Global Dressage Festival to Dressage at Devon and the Desert International Horse Park.

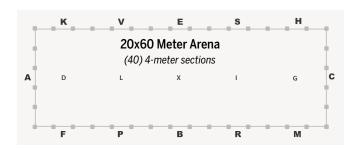


### DRESSAGE ARENA

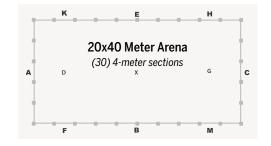
We care about your horses. Materials are engineered specifically for horse arenas and include safety features such as set-in troughs, breakaway rails, and one-piece, molded parts.

#### **Dressage Arena Sizes & Layouts**

Below are diagrams of the sizes available for dressage arenas. Driving arenas not shown.











# **FEATURES**

### Premier Dressage Arenas are wind resistant.

#### Versatile & Stable

Use on any type of footing, indoor or outdoor. Set up on your indoor or outdoor footing, or on the grass. Extra features add weight for windy areas.



Slide-on bottom plates allow for sand in the Sundance arena



The Brentina cone can be filled with water or sand



The Classic and Jr. Classic Arenas can be staked down

### Safe Design with Quick Assembly

Most Premier dressage arenas feature one-piece base cones designed to let rails pop out easily if a horse leg were to impact. Base cones are molded from heavy duty, High Density Polyethylene (HDPE), which is the same material mounting blocks are made from.

Extra UV protection and impact modifiers are engineered into parts so they won't shatter or fade.



Set-in troughs



Snap-in rails with a quick release

### **Easy Maintenance**

Clean parts with a mild detergent, hose off, and wipe down. No painting, hardware, or moving parts to maintain.



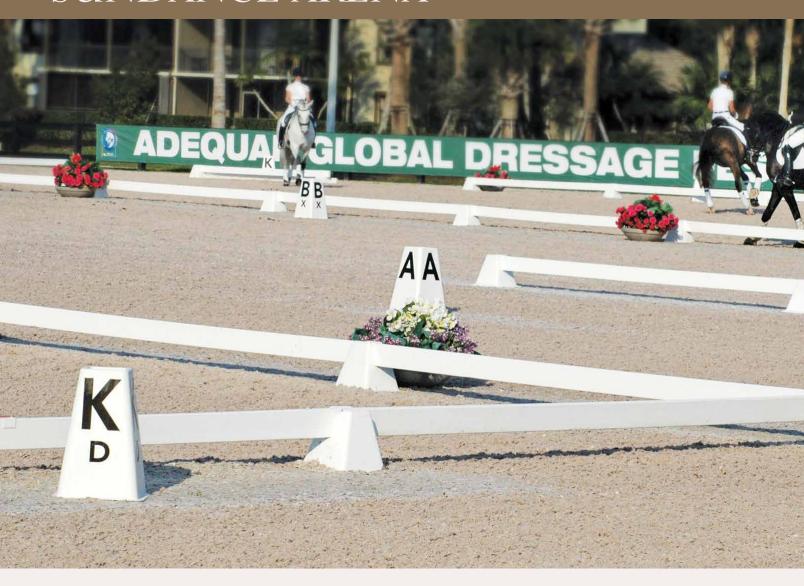
Ribs add extra strength and prevent sagging



We add impact modifiers



# SUNDANCE ARENA



### **ARENA SPECIFICATIONS**









Sundance Arenas include 8 covers. Purchase more for extremely windy conditions.



### Our Best-Selling Arena

The Sundance Arena is easy to set-up, beautiful, affordable, and wind proof. Developed from years of experience, the Sundance Arena is technically advanced. The support cone is injection-molded for precision, and contains UV-stabilized, high-density polymers to make it indestructible.

#### **SUNDANCE DRESSAGE ARENAS**

2-045	20x60 meter (40 sections)	\$3,765
2-046	20x40 meter (30 sections)	\$2,995
2-045SR	20x60 m short rail - 9' 31/2" (56 sections)	\$3,995
2-046SR	20x40 m short rail - 9' 31/2" (42 sections)	\$3,195
2-048	Training Set (20 Rails) Diagram on pg 36	\$2,475
2-049	Training Set (10 Rails) Diagram on pg 36	\$1,750
2-207	Bottom Cone Covers (Set of 8)	\$95

Free shipping in the contiguous US

#### **SUNDANCE DRIVING ARENAS**

2-145	40x100 meter (70 sections)	\$5,995
2-146	40x80 meter (60 sections)	\$5,250

Free shipping in the contiguous US

Size upgrades and replacement parts are available at <a href="PremierEquestrian.com/Sundance">PremierEquestrian.com/Sundance</a>



#### **SUNDANCE ARENA PACKAGES**

Includes: Arena, Letters with your choice of silk flowers, and one set of Arena Letter Markers.

### SUNDANCE ARENA WITH BERKSHIRE LETTERS

SDBerkP1	20x60 Arena, 12 Berkshire Letters, accessories	\$4,850
SDBerkP2	20x40 Arena, 8 Berkshire Letters, accessories	\$3,740
SDTRBERKP1	Training Kit Package (20 Rails - Diagram on pg 36),	
	12 Berkshire Letters, accessories	\$3,593.37
SDDAPKG	40x100 Arena, 12 Berkshire Letters, accessories	\$6,965.40

#### SUNDANCE ARENA WITH FLOWER BOXES

SDP1 20x60 Arena, 12 Flower Boxes, 1 set letters, accessories \$5,781.70 SDP2 20x40 Arena, 8 Flower Boxes, 1 set letters, accessories \$4,336.75



### DISCONTINUED



### **Beauty and Function Perfectly Combined**

The Pyramid Dressage Arena is very stable in wind as it uses our innovative bottom cone cover system to add weight to the support cones. It is easy to set-up and take down, and can be used both indoors and outdoors. The set-in rail design ensures the correct set-up dimensions every time.



#### **PYRAMID ARENAS**

2-020 20x60 meter (40 sections)

2-021 20x40 meter (30 sections) 2-120 Driving, 40x100 meter (70 sections)

2-207 Bottom Cone Covers (Set of 8)

Free shipping in the contiguous US

#### ARENA SPECIFICATIONS



Set-in trough



2" x 6" Rails



#### **PYRAMID ARENA PACKAGES**

Includes: Arena, Letters or Flower Boxes with snap-on letters, silk flowers, Arena Letter Markers, and 8 Bottom Cone Covers.

PYRBerkP1 20x60 Arena, 12 Berkshire Letters, accessories PYRBerkP2 20x40 Arena, 8 Berkshire Letters, accessories

PP1 20x60 Arena, 12 Flower Boxes, 1 set Letters, accessories PP2 20x40 Arena, 8 Flower Boxes, 1 set Letters, accessories



## BRENTINA ARENA



The Brentina Arena sets the bar for luxury and safety. Used in the most prestigious facilities, the design has solved safety problems inherent with multi-rail arenas. Rails snap into the support cone providing a quick release should your horse step through.

While safety is first when it comes to our designs, the Brentina Arena maintains elegance for high levels of competition. The 18" wide base cones hold three 3" rails and two 6" rails and can be filled with water for added stability.

"The Brentina Arena™ is by far the safest, most attractive and functional multi-rail arena in the market today."

- Debbie McDonald & Brentina

#### **ARENA SPECIFICATIONS**



(3) 3"x7/8" rails and (2) 6"x7/8" rails



Rails snap in and out easily 15.5" tall x 18" wide base

Top of rail is 15" from ground Sand or water can be added to the inside

#### **BRENTINA DRESSAGE ARENAS**

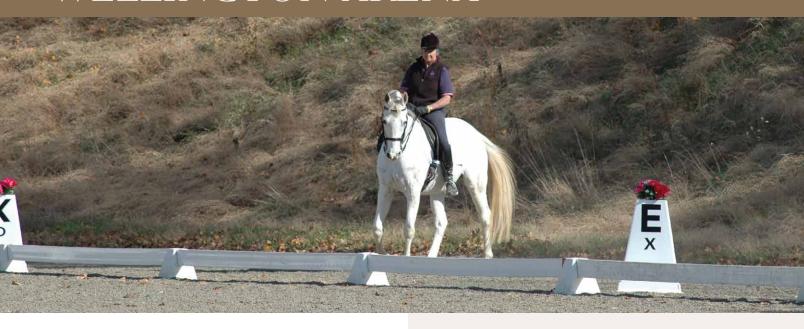
910BA	20x60 meter	\$12,800
914BA	20x40 meter	\$9,995
2-130	Driving 40x100 meter	\$12,995
2-138	Driving 40x80 meter	\$11,495

Free shipping in the contiguous US

Add a set of letters or flower boxes to complete your dressage arena. See pages 44–46.



# WELLINGTON ARENA



# FOR COMPETITIONS, PROFESSIONALS & AMATEUR RIDERS

The Wellington Arena features a rotational-molded polyethylene support cone. Fits both a 1.5" x 5.5" rail or 3.5" round pipe. The support cone is horse tough and will not fade or discolor in sunlight. The cone features our exclusive 'set-in trough' design. The Wellington Arena is stable in medium winds and the cones stack for storage.

### ARENA SPECIFICATIONS





#### **WELLINGTON ARENA**

926WA	20x60 meter (40 sections)	\$4,235
924WA	20x40 meter (30 sections)	\$3,595
929WD	Driving, 40x100 m (70 sections)	\$6,890
928WD	Driving, 40x80 m (60 sections)	\$5,895

Free shipping in the contiguous US

#### **WELLINGTON ARENA PACKAGES**

Package includes Arena, Tower Letters, Silk Flowers, and Arena Letter Markers.

WATowerP1	20x60 Arena, 12 Letters, accessories	\$5,811.15
WATowerP2	20x40 Arena, 8 Letters, accessories	\$4,647.40
WDDAPKG	40x100 Driving Arena, 12 Letters, accessories	\$8,333.40

Free shipping in the contiguous US



Buy arenas and replacement parts at <a href="https://example.com/wellington">PremierEquestrian.com/Wellington</a>



## CLASSIC ARENA



The Classic Arena was the pilot product that started Premier Equestrian in 2000. Since then, we have grown to become the industry leader for dressage arenas. Our Classic Arena has withstood the test of time.

The above photo, taken in 2000, was the very first arena Premier Equestrian installed. The photo right, taken in 2013, is the original Classic Arena still looking great, fully functional, and in daily use. This is a true testimony of the longevity of our products.



Classic Arena

• Post Dimension: 16" tall x 5" x 5"

· Rail Height:

 Rail Dimension: 1.5" x 5.5" x 9'4" long

• Extra Stability: Metal stakes

Jr. Classic Arena 14" tall x 4" x 4"

12"

7/8" x 3" x 9' 3.5" long

Metal stakes



### Stake it down - stands up to wind

The Post Anchor System makes the Classic our most wind-proof arena. It simply doesn't move! The system uses 24" metal stakes. Great for permanent installations or temporary rings.

#### **CLASSIC ARENA**

The Classic Arenas include metal stakes, caps for posts, and choice of gate post caps (pictured below).

940CA 20x60 meter (56 sections) \$4,145 942CA 20x40 meter (42 sections) \$3,320

Free shipping in the contiguous US



The Classic Arenas include a choice of gate entrance caps

#### JUNIOR CLASSIC ARENA

The Junior Classic easily fits in a pickup or trailer. Includes post stakes, caps for posts, and two decorative ball caps for gate posts.

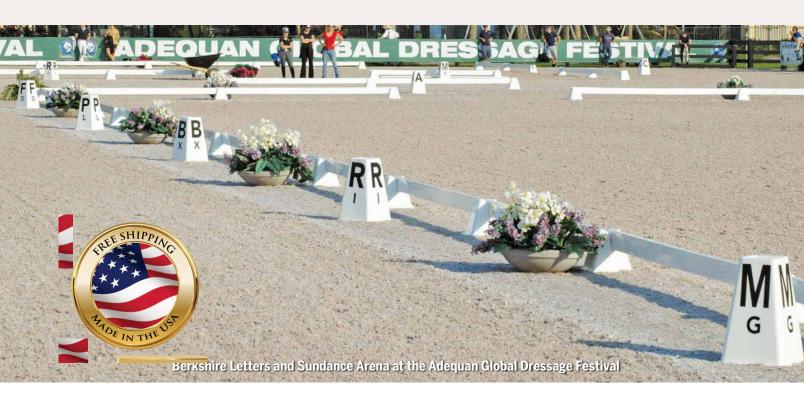
950JC 20x60 meter (56 sections) \$2,950 952JC 20x40 meter (42 sections) \$2,375

Free shipping in the contiguous US



Buy the Classic or Jr. Classic Arenas at PremierEquestrian.com/Classic

## DRESSAGE LETTERS



Molded dressage letters are made with UV-stabilized, high-density polyethylene. Impact modifiers make them horse tough so they won't crack, fade, or break.

Large and visible main letters and centerline letters are silk-screened on all sides. Letters are easy to clean and store. The anti-suction tabs prevent letters from sticking together when stacked.



### Most Popular Letters

#### **BERKSHIRE DRESSAGE LETTERS**

Berkshire Letters are four-sided, 22" tall with a 16" base, and weigh 6 lbs each. Berkshire Letters have a 5" molded-in flower pot

 10-061.12
 Set of 12
 \$1,050

 10-061.8
 Set of 8
 \$750

Free shipping in the contiguous US



#### **Wind Resistance**

Berkshire Letters come with base plates. Fill the letters with sand to keep in place under extremely windy conditions.



#### **TOWER LETTERS**

Letters are three-sided, 30" tall with a 25" base, and weigh 9 lbs each.

 912TL
 Set of 12
 \$1,595

 908TL
 Set of 8
 \$1,090

Free shipping in the contiguous US

#### **ELITE LETTERS**

Letters are three-sided, 18" tall with a 14" base, and weigh 4 lbs each.

922EL Set of 12 **\$789** 918EL Set of 8 **\$559** 

Free shipping in the contiguous US



Tower Letters have 4" molded-in flower pots with drainage holes, great for planting, pots, or silk flowers.

Not included in Elite Letters



All letters have anti-suction tabs to keep letters from sticking together when stacked.

Rail and Wall Letters are die-cut with rounded corners. Each 8" x 12" plaque is UV-treated and is silk-screened with main and centerline letters.



#### **WALL LETTERS**

Hardware is included with Wall Letters

904WL Set of 12 **\$210** 903WL Set of 8 **\$165** 



Free shipping in the contiguous US



#### **RAIL LETTERS**

A channel on the back of these letters attach to the rails of any arena or equine fencing. Channels are available in 1",  $1\frac{1}{2}$ ", and 2". They will fit Premier Equestrian Arenas and other types of arena fencing.

 902RL
 Set of 12
 \$258

 901RL
 Set of 8
 \$179



Free shipping in the contiguous US

#### Channel Sizes:

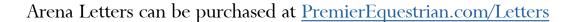
- 2" fits Pyramid Arena and Equine Fence
- 1 1/2" fits Classic, Sundance, Wellington
- 1" fits Brentina and Junior Classic Arenas

#### **ARENA LETTER MARKERS**

Letter Markers are made of a red  $2" \times 6"$  UV plaque with a channel to simply snap onto your rail. Channels are available in 1",  $1 \frac{1}{2}"$ , and 2". They will fit all of the Premier Equestrian arenas, as well as other types of dressage arenas.

932LM Set of 12 **\$110** 930LM Set of 8 **\$89** 





# FLOWER BOXES

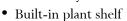




#### **OLYMPIA LATTICE-TOP FLOWER BOXES**

Premier Equestrian flower boxes are perfect for dressing up any arena setting. Made of 100% UV-resistant vinyl for maximum protection from fading and cracking. 18" x 18" x 24" Tall. Letters sold separately.

8-048.12 Set of 12 Comes fully assembled



- Easy to clean
- Wind resistant



\$3,288

#### **BURLINGHAM SPORTS FLOWER BOX**

These flower boxes are molded in one piece from High Density Polyethylene. A built-in plant shelf makes decorating easy. Perfect for dressage arenas or decor in jumping arenas and other areas. 14 34" x 14 34" x 22" tall, 10 lbs.

- Molded in one piece with a plant shelf
- Great for indoor or outdoor
- UV-resistant won't discolor
- Easy to clean
- Includes one set of flower box letters
- Set of 12 8-027 \$1,776 8-026 Set of 8 \$1,184
- \$148/ea 900FB Single box







#### **FLOWER BOX LETTERS**

Main and centerline letters are silk screened onto a 12" tall x 8" wide, UVtreated vinyl plaque. A channel snaps each plaque onto the flower box.

902RL Set of 12 901RL Set of 8 \$179





# **Blazing Trails**

### How Premier Equestrian Changed the Dressage Arena Industry

It's been said that necessity is the mother of invention. Such was the case for Premier Equestrian President Heidi Zorn when she developed the signature dressage arena that would launch her company and help modernize the dressage industry as we now know it.

Inspiration first struck in 1999 when Zorn wanted a dressage arena. Back then, most dressage arenas were either very expensive or poorly made. It wasn't uncommon to see arenas constructed of chains or cinder blocks, which were dangerous for horses—so much so, that the United States Equestrian Federation eventually banned these types of arenas from competition. A frustrated Zorn did what many entrepreneurs had done before her: she rolled up her sleeves and started designing her own version.

"The price was a barrier; they were all \$5,000 to \$6,000, which was out of my budget," recalls Zorn. "Also, the choice of materials wasn't goodhorses were getting caught or cut in the chains, or they were kicking the cinder blocks and getting injured." Zorn knew she could do better. She developed the idea for an affordable, safe, and stylish dressage arena made from lightweight but sturdy PVC. The arena was portable and easy to assemble, and it could be anchored for a more permanent installation. She named it the Classic Dressage Arena™ (see pg 43) and sold it for \$1,500—and with that, Premier Equestrian was born in 2000.

"It was the first dressage arena of its kind," says Zorn. "We launched Premier Equestrian with that product. It was a total game-changer for the dressage market. We offered safe and affordable arenas for both high-end facilities and competitors, as well as casual, backyard riders like me."

As word traveled about the Classic Dressage Arena and the popularity of Premier's signature design grew among the equestrian community, Zorn teamed up with now CEO Mark Neihart to grow the company and expand their line of dressage arena equipment.

The Sundance and Pyramid Dressage Arenas™ came shortly after. These

The Brentina Arena shown at the 2010 World Equestrian Games



utilized a molded polyethylene cone with a new set-

in trough design to support the rails. The base cone is virtually indestructible, stacks and stores easily, will not fade or discolor in sunlight, and never needs painting-just a few of the many benefits of a dressage arena built from Polyethylene and PVC.

The Sundance and Pyramid arenas include bottom plates, which allow the

cones to be filled

with sand, which helps stabilize an arena in up to 60 MPH winds. This feature, along with a new aerodynamic design and rounded, tapered corners provided a significant improvement.

"We saw a huge need in multi-rail arenas," recalls Zorn. So we developed a glamorous yet extremely safe multi rail arena called the Brentina Arena "Before the

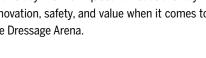
Brentina Arena, multi-rail panels were riveted together and horses were getting caught and tangled in them-horses would kick a panel and get stuck, and then panic running off with a panel stuck to their foot, which is extremely dangerous for both horses and riders."

The Brentina Arena, features a unique quick-release design: if a horse kicks through the rails, they will pop out, ensuring no horse will ever get tangled in this design. "It's such a safe and beautiful arena," says Zorn. USA Dressage Coach Debbie McDonald was so inspired by the design, and such a huge fan of the safety benefits, that she allowed Premier to use her famous mare Brentina's name for the arena.

Debbie McDonald isn't the only fan—Premier Equestrian's Sundance and Brentina Dressage Arenas are currently used for competition at

> these venues: 2023 FEI World Cup in Omaha, Adequan® Global Dressage Festival in Wellington, Pan American Games, World Equestrian Center, Dressage at Devon, and Desert International Horse Park, just to name a few.

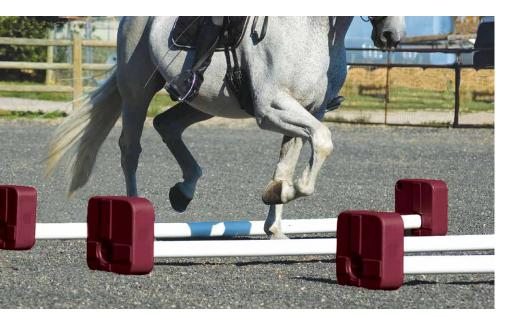
> To this day Premier Equestrian leads the way in innovation, safety, and value when it comes to the Dressage Arena.



### CAVALETTI

Replace painted wood blocks that chip, peel, and rot. Modern cavaletti are molded from HDPE. Easy to move, store, and long lasting.

- · Great tools for dressage, jumping, and lunging
- Molded with UV-stabilized polyethylene
- Easy to move
- Stable and durable



#### **QUICK CAVALETTI**

The Burlingham Sports Quick Cavaletti offer heights at 6", 8", 10" and 12". You can even set a low grid or bounce workout. These Cavaletti work with 3.5" - 4" round poles or 3.5" square posts. Sold in pairs without poles, or in a package with four pair and four white 8' Perfect Poles.

800QCQuick Cavaletti Pair (No Poles)\$115/pr870CAVQuick Cavaletti Package\$1,049

Free shipping in the contiguous US

Colors: Black, Brown, Burgundy, Granite, Green, Grey, Navy, Purple, Red, Royal Blue, White

Color swatches on page 51



#### LI'L STACKER

Stack and snap together Li'l Stackers to raise your poles in 2" increments. One color per set of 4. Colors: Black, Green, Purple, Red, Royal Blue, White. Poles sold separately.

649LS \$66/set of 4

Free shipping in the contiguous US



#### **RISER BLOCKS**

Riser Blocks are extra heavy and hold the ground rail at 8" or 12" heights. Sets of 8 or 12, available in White. Poles sold separately.

701RB Set of 12 \$372 700RB Set of 8 \$259



#### THE STACKER

The multi-level "Stacker" allows you to build a jump anywhere from 6" to 24" in 3" increments. Heights are clearly marked. The Stacker is stable, lightweight, easy to move, and compact for storage.

The Stacker & Stacker Stand raises the jump height in 3" increments, reaching up to 3'6". Additional Stacker Stands may be added to get up to 5'0". Poles sold separately.

650TS Stacker \$248/pr 652SC Stacker & Stand \$442/pr 651SS \$289/pr Stand only

Free shipping in the contiguous US

Colors: Black, Brown, Burgundy, Granite, Green, Grey, Navy, Pink, Purple, Red, Royal Blue, White

Color swatches on page 51









#### **RISER MAX JUMP BLOCKS**

The Riser Max Jump Block is designed with modern styling that features peg-in-hole stacking. These jump blocks are more secure, stable, and versatile than anything you have used before. Achieve your desired height by stacking multiple pairs. Poles sold separately. 8 1/2" x 13 1/2" x 16 3/4" 5 lbs ea.

705RM \$122/pr Free shipping in the contiguous US

Colors: Black, Green, Grey, Purple, Red, Royal Blue, White



#### THE EASY GLIDE JUMP/CAVALETTI

Use the Easy Glide as a jump or cavaletti. It's great for lunging too because the line glides over the obstacle without catching on the jump or snatching the horse in the mouth. Poles sit on molded cups. Rotate the Easy Glide for configurations and height options including 8", 15", 19", 22" and 30". Available in White. Poles sold separately.

655EGW \$410/pr





# HORSE JUMP

### PRODUCTS

Jumps by Burlingham Sports are made from High Density Polyethylene (HDPE). They are molded in one piece with detail and décor on both sides. Without joints to stress, there is no chance of structural failure. HDPE is tough and durable and will hold its color.



### Horse Jump Product Line:

- Burlingham Sports Standards
- Burlingham Sports Gates
- Jump Poles & Jump Cups
- Faux Wood, Rock & Brick Jumps
- Walls & Flower Boxes

Available colors:





























"Florida's harsh climate causes rot and mold on our wood jumps within days. Burlingham Sports jumps are ideal; very durable, safe, and maintenance-free."

- Todd Minikus

## **GATES & STANDARDS**



#### **BURLINGHAM SPORTS GATES**

Gates are 23"H x 10'L, 40 lbs. Add the Extender to make a 12' long gate.

81G, 82G, 83G, 84G Solid Color Gates \$598 \$798 82GX, 83GX, 84GX Two-Tone Gates 812G

**Gate Extender** \$126/pr

**BURLINGHAM SPORTS PONY GATES** 

This gate is great for small jumps or for use as a plank. Gates are 11" high x 10' long and 34 lbs. Convert to 12' using the

Free shipping in the contiguous US





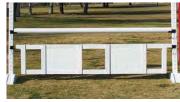




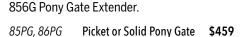


83G



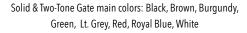


82G



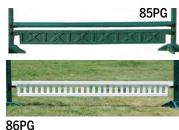
856PG \$116/pr Pony Gate Extender

Free shipping in the contiguous US



Two-Tone Gate Accent Panel colors: Beige, Black, Brown, Burgundy, Granite, Green, Lt. Grey, Red, Grey, Navy, Purple, Yellow, Royal Blue, White





82GX







#### **6' JUMP STANDARDS**

Comes with solid pinholes and height marks from 1'3" to 5'9". Pinless tracks are available. 6' standards are 34"W x 72"H, 38 lbs. Jump feet are 40" wide.

87JS, 88JS, 89JS, 90JS

\$1,032/pr

6' Standard main color is white. Accent Panel colors: Black, Brown, Burgundy, Green, Lt. Grey, Red, Royal Blue, White

#### 5' JUMP STANDARDS

Jump heights from 1'3" to 4'9". Comes with feet and solid pinholes with height marks. Pinless tracks can be added on. 27"W x 60"H, 25 lbs each.

81JS, 82JS, 83JS, 84JS

5' Solid Color Standards

\$675/pr

82X, 83X, 84X

5' Two-Tone Standards

\$869/pr

Solid & Two-Tone colors: Brown, Burgundy, Green, Lt. Grey, Red, Royal Blue, White, Black Two-Tone Accent Panel colors: Beige, Black, Brown, Burgundy, Granite, Green, Lt. Grey, Red, Grey, Navy, Purple, Yellow, Royal Blue, White



5ft and 6ft standards come with solid pinholes, or add metal keyhole tracks (See pg. 61)

All standards are sold in pairs. Feet can be filled with sand for extra weight.

#### TRAINING STANDARDS

Jump heights reach up to 1.65 meters or over 5'3". Includes metal keyhole tracks.

Colors (both styles): Black, Brown, Green, Grey, Lt. Grey, Navy, Orange, Red, Royal Blue, White



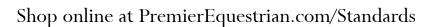
#### **Classic Training Standards**

68"H x 19 1/2"W x 2 3/4" frame, 18 lbs ea 72TSC \$558/pr



#### **Skinny Training Standards**

68"H x 23"W x 2 3/4" frame, 22 lbs ea 74TSS \$528/pr





#### SCHOOLING STANDARDS

 850PS
 5' Pinhole System (15 lbs ea)
 \$379/pr

 852PS
 5' Pinless System (15 lbs ea)
 \$379/pr

 860PS
 6' Pinhole System (18 lbs ea)
 \$562/pr

 862PS
 6' Pinless System (18 lbs ea)
 \$562/pr

Colors: Black, Blue, Brown, Burgundy, Green, Lt. Grey, Red, and White

Tip: Schooling Standards are great for oxers!



# **ROCK & BRICK HORSE JUMPS**



Facades have a realistic look without the weight! The two-sided surfaces are molded with UV-resistant material so it will not fade, chip, or break.



\$785/pr

\$985/pr



#### **ROCK & BRICK WALLS**

824SW, 822RB, 823TR 834SW, 832RB, 833TR

Free shipping in the contiguous US

10' Wall Pair - 2'H x 9'6"W - 56 lbs/pr

12' Wall Pair - 2'H x 11'6"W - 78 lbs/pr

822RB

#### 5' STANDARDS

83XSW, 83XRB, 83XTR \$892/pr

Free shipping in the contiguous US

Standard & Gate Colors: Black, Brown, Lt. Grey, White



83XRB Red Brick



83XSW Stone Wall



83XTR Travertine

#### **GATES**

Gates are 10' long x 23" high. Add the gate extender to make a 12' gate.

83GTR, 83GRB, 83GSW 10' Gate \$915 812G 12' Gate Extender \$126/pr



83GRB Red Brick



83GTR Travertine



## STONE CULVERTS & STONE STACKS

Culverts are 2'3" high with holes for flowers. Add matching Stone Stacks for more height.

 818C
 10' Stone Culvert (58 lbs/pr)
 \$838/pr

 819C
 12' Stone Culvert (66 lbs/set)
 \$988/set

 816SS
 10' Stone Stacks (24 lbs/pr)
 \$379/pr

 817SS
 12' Stone Stacks (30 lbs/pr)
 \$522/pr







Most jump fills come in two sections. Use side-by-side or use one to make a skinny fill.

High Density Polyethylene can stay outside in all weather.

# FAUX WOOD & TURF JUMPS

Molded from HDPE for durability, but looks just like real wood without the slivers!

Birch, Cedar, Log, Weathered Cedar, and select items covered in turf.



#### **FAUX WOOD SPLIT RAIL STANDARDS & FENCE**

\$972/pr

Jump standards utilize metal keyhole tracks.

79JSC, 79JSL, 79JSW 6' Split Rail Standards

68"h x 32"w. 26 lbs ea

78CSR, 78LSR, 78WSR Split Rail Fence \$672/pr

2'3" h x 9'10" l, 30 lbs/pr









#### **BIRCH JUMP STANDARDS & GATE**

Standards have solid slide-through pinholes, or they can be fitted with Metal Keyhole Tracks for pin-less cups.

80JSB	5' Birch Standards	\$859/pr
86JSB	6' Birch Standards (flowers not included)	\$892/pr
80GB	10' Birch Gate (18"h x 10'L, 24 lbs)	\$689
80GEB	12' Birch Gate Extender	\$150/pr



80GEB Gate Extender



#### **LOGS**

Each HDPE log is 24" in diameter, 65" long, and weighs 48 lbs. Add sand for additional weight.

825LW Log Wing Standards \$1,469/pr
Available with Pinless Tracks only
825LS Log Fill (Single, 65") \$998
825LD Log Fill (Pair, 130" total) \$1,385



#### **NATURE'S POST STANDARDS**

These standards come with a Metal Keyhole Track. A second track can be added to the other side, perfect for an obstacle course. 19 lbs each.

77PSC, 80PSB, 82PSL, 84PSW \$499/pr



827RT 10' Roll Top - 2'H x 2'W x 9'6"L 60 lbs/pr \$1,158/pr 829RT 12' Roll Top - 2'H x 2'W x 11'6"L 70 lbs/pr \$1,219/pr







#### **TURF TRIANGLE FLOWER BOXES**

10"H x 11 1/2"W x 57"L each, 30 lbs

796TT	10' Boxes	\$479/pr
796TTF	10' Boxes w/ Flowers	\$557/pr
797TT	12' Boxes	\$596/pr
797TTF	12' Boxes w/ Flowers	\$686/pr

#### NATURE'S PERFECT JUMP POLES

These poles have a wood core and are wrapped in colored and textured polyethylene to imitate wood. 10' poles each weigh 32 lbs, 12' poles each weigh 40 lbs.

810NP8	10' Set of 8	\$1,616	812NP8	12' Set of 8	\$1,744
810NP12	10' Set of 12	\$2,732	812NP12	12' Set of 12	\$2,448
810NP16	10' Set of 16	\$2,896	812NP16	12' Set of 16	\$3,232

Free shipping in the contiguous US on all sets



## WALLS AND FLOWER BOXES

Walls, brush boxes, and flower boxes are molded in one-piece sections from HDPE. Built with recessed holes for flowers.





#### PICKET FENCE WALL

Match or contrast the color of your standards with seven color choices. Molded with 18 holes for flowers. 2'H x 8"W x 9'6"L, 48 lbs/pr

820PF Picket Fence Wall \$757/pr Free shipping in the contiguous US



Colors: Brown, Burgundy, Green, Lt. Grey, Red, Royal Blue, and White



#### **SLAT WALL**

Molded with a wood grain finish. Great for pony jumps or for use with poles. 18"H x 7"W x 8'L, 36 lbs/pr

813SW Slat Wall \$524/pr Free shipping in the contiguous US



Colors: Birch, Brown, Burgundy, Green, Lt. Grey, Red, Royal Blue, and White





#### **BRUSH BOX**

The traditional design of this freestanding brush box includes a realistic wood look finish. Each section is 18"H x 6"W x 54"L, 32 lbs. Includes 32 holes for flowers or decorative brush.

699BB **Brush Box Set** 697BB

\$479/pr

**Brush Box Set with Flowers** \$583/pr



Free shipping in the contiguous US

Colors: Birch, Black, Brown, Burgundy, Green, Lt. Grey, Red, Royal Blue, and White

#### **FLOWER STAIRS**

Two stacked rows of flowers with 20 holes. Each section is 15"H x 12"W x 57 1/2"L, 50 lbs.

696FS Flower Stairs Pair \$489/pr

696FSF Flower Stairs Pair w/Flowers \$619/pr



Free shipping in the contiguous US

Colors: Black, Brown, Burgundy, Green, Lt. Grey, Red, Purple, Royal Blue, and White



#### **FLOWER STRIP**

The Flower Strip creates the appearance of flowers coming out of the ground. Pre-attached flowers stand 12" tall on a 5"W x 3 1/2"L strip. Flower colors below.

691FS 10' Flower Strip (Set of 3)

693FS 12' Flower Strip (Set of 4) Free shipping in the contiguous US



\$198 \$249





Colors: Black, Brown, Burgundy, Granite, Green, Grey, Lt. Grey, Red, Navy, Purple, Royal Blue, White, Yellow

#### **FLOWER BOXES**

An easy-carry hand grip makes these so easy to move! Boxes are 7" tall x 5  $\frac{1}{2}$ " wide and come in pairs.

690FB Small Boxes (42"L, 6 lbs ea. 84" total length) \$192/pr 692FB Small Boxes w/Flowers \$244/pr 694FB 10' Boxes (57"L, 10 lbs ea. 114" total length) \$282/pr 694FBF 10' Boxes w/Flowers \$360/pr 695FB 12' Boxes (66"L, 10 lbs ea. 132" total length) \$294/pr 696FB 12' Boxes w/Flowers \$372/pr

Free shipping in the contiguous US





#### **FLOWERS**

Each bag contains eight 13" tall silk flowers of the same style and color. Flower styles subject to availability.

Silk Flower Bag of Flowers \$29.50/bag



Styles and color subject to availability: Green Foliage, Sunflower, White, Fuchsia, Yellow, Pink, Blue, Red, Purple

## SOLID COLOR & STRIPED JUMP POLES

PolyWrap Perfect Jump Poles have a wood core encased in tough polyethylene. The weighty poles are 3.5" in diameter, completely sealed, and weather resistant.





All 10' Poles weigh 32 lbs each All 12' Poles weigh 40 lbs each

#### **SOLID COLOR POLES**

810PP8	10' Solid Color, Set of 8	\$1,496
810PP12	10' Solid Color, Set of 12	\$2,052
810PP16	10' Solid Color, Set of 16	\$2,656
812PP8	12' Solid Color, Set of 8	\$1,648
812PP8 812PP12	12' Solid Color, Set of 8 12' Solid Color, Set of 12	\$1,648 \$2,304
		-

Free shipping in the contiguous US on all sets

Blonde	Purple
Black	Red
Brown	Blue
Burgundy	White
Green	Yellow
Lt. Grey	

Color is molded into the material.

No more painting!



#### STRIPED POLES

810SP8

	10' Striped, Set of 12 10' Striped, Set of 16	\$2,448 \$2,896
812SP8 812SP12 812SP16	12' Striped, Set of 8 12' Striped, Set of 12 12' Striped, Set of 16	\$1,744 \$2,448 \$3,232

Free shipping in the contiguous US on all sets

10' Striped, Set of 8

\$1,616







Mix & match colors! See our faux wood & turf poles on pg. 57

To purchase visit <a href="PremierEquestrian.com/Poles">PremierEquestrian.com/Poles</a>

## JUMP CUPS & ACCESSORIES

#### **JUMP FLAGS**

Plastic red and white flags to mount on your jump standards. Sets include mounting clips and screws. Flags are 10 34"T x 7 34"W

916F Set of 16 (8 red, 8 white) \$152 930F Set of 30 (15 red, 15 white) \$238 940F Set of 40 (20 red, 20 white) \$318

Free shipping in the contiguous US







#### **METAL PINLESS JUMP TRACKS**

Add to any 5' and 6' standards. Pinless jump tracks support any of our pinless jump cups.

894JT 36" Keyhole Track 896JT 48" Keyhole Track 898JT

\$59/pr \$66/pr \$89/pr 60" Keyhole Track

Free shipping in the contiguous US





#### **BLACK JUMP CUPS**

Metal jump cups are made with professional-grade steel and powder coated. The plastic jump cups are injection molded and rust proof. The steel pins are attached.

\$21.75 - 25.75/pr

Free shipping in the contiguous US



#### **BREAKAWAY JUMP CUPS**

All Breakaway Jump Cups are zinc coated and approved by the FEI and USEF. Sold in pairs.

\$124/pr

Free shipping in the contiguous US





Metal, Pinned 899JC





Plastic, Pinned 890PC

1.5" Deep Breakaway

**Pinned** 

896BAD



Metal, Pinned Flat

899JCFL

Plastic, Pinned Flat 890PC (flipped)



3/4" Shallow **Breakaway Pinned** 896BAS



Metal, Pinless 897JC



Metal, Pinless Flat 897JCFL



Plastic, Pinless 895PC



Plastic, Pinless, 1.5" 895PC1.5



1.5" Deep Breakaway **Keyhole** 897BAD



3/4" Shallow **Breakaway Keyhole** 897BAS

## BARN & FARM

Shop from our selection of the best mats, trunks, racks, and accessories to outfit your barn and farm in style, including:

- Red Barn Stall Mats
- Ground & Floor Grids
- Bridle & Saddle Racks
- Trunks & Storage Bins
- Feeders
- Mounting Blocks
- Omega Alpha Herbal Supplements



#### **RED BARN RUBBER MATS**

The thickest, toughest, most economical stall mats you can buy. Long lasting, easy to clean, non-absorbent, non-slip, promotes equine health and saves on bedding. Easy to install and fits standard stall sizes. Each mat is 4' x 6'. Red Barn horse stall mats are covered by a generous 15-year manufacture's warranty.



- Daily clean-ups are a breeze
- · Less bedding and work in stalls
- · A must on concrete and asphalt floors
- Cushions horse's feet and legs
- Insulates against cold and damp
- · Provides sure footing even when wet

#### **Technical Specifications**

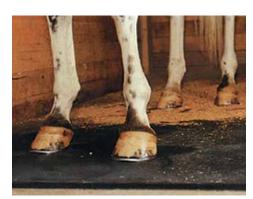
- · Made from black vulcanized rubber
- · Flat on both sides
- 4' x 6' x 3/4" thick
- Weight: 110 lbs
- · 15-year warranty



#### **INTERLOCKING STALL MATS**

7-521.36	Set of 36 mats	\$2,979
7-521.72	Set of 72 mats	\$5,978
7-521.108	Set of 108 mat	\$8,937





#### STRAIGHT EDGE STALL MATS

7-502.25	Set of 25 mats	\$1,750
7-502.50	Set of 50 mats	\$3,495



Freight additional—call 800-611-6109 for quote



Red Barn Rubber Mats can be used in the gym as well!
"The rubber mats meet the demands of our high intensity workouts."



#### PREMIER GEO GRID GROUND STABILIZATION

Premier Geo Grid stabilizes any surface around your home, farm, or barn where erosion can occur and where drainage is needed for standing water or storm water run-off. Use in areas with gravel or grass to help prevent erosion, promote drainage, and for ground stability. Premier Geo Grid is durable, non-toxic, and safe for horses and other animals.

Premier Geo Grid offers horizontal and vertical drainage and stability in small applications or for larger areas such as parking lots and high-traffic grass areas for equestrian facilities and farms.





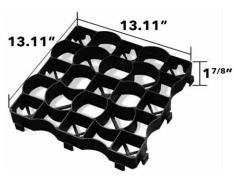


#### **SPECS:**

- Each grid is 13.11" L x 13.11" W x 1.875" T and weighs 1.4 lbs
- Cell walls are 1/8" thick
- Temperature resistant from -40 to 220 degrees fahrenheit
- Grids can handle up to 25 tons per sq ft when set on suggested base and filled
- · Easy to insall with interlocking tabs

#### **APPLICATIONS:**

- · Lunging areas, round pens, paddocks, corrals and runs
- Pastures, gate areas, pathways, walkways
- Dog kennels and canine runs
- Base support for sheds, parking areas, trailer and RV parking
- Driveways, service roads, utility vehicle access, d



#### PREMIER GEO GRID

7-317.3	Box of 27 grids, covers 32.20 sq ft	\$159		
7-317.45	Pallet of 405 grids, covers 484.38 sq ft	\$2,120		
7-317.90	Full Pallet - 282 grids, covers 603 sq ft	\$3,895		
7-317.135	Full Pallet - 282 grids, covers 603 sq ft	\$5,780		
Free shipping in the contiguous US				

Pallets come with 45 layers of connected grids, convenient for large-scale installation. Each layer is 39.33" L x 39.33" W x 1.875" T and weighs 12.6 lbs.



Purchase at PremierEquestrian.com/GeoGrid or call 800-611-6109

### **Coming Soon!**

#### INTERLOCKING RUBBER PAVERS

Classic Interlocking Rubber Pavers are great for alleyways, exercisers, walkways, patios and a variety of other applications needing anti-slip flooring.

The interlocking rubber bricks are easy to install on a compacted and level gravel or sand base, no glue necessary. Our pavers are extra thick at  $1\,3/4$ ", with an extra fine finish on top for longevity.

This non-slip, cushioning surface promotes the well being for you and your horse with shock and sound absorption benefits. Economically priced and a wonderful alternative to concrete, asphalt, or stone.

#### **APPLICATIONS:**

- · Aisles and alleyways
- · Walkways, garden paths
- · Horse exercisers
- Equine flooring in saddling areas and wash bays
- Patios, playgrounds and a variety of residential and commercial uses

#### **SPECS:**

- Each paver is 77/8" L x 63/8" W x 13/4" T and weighs 2.75 lbs
- · Available in red or black
- Temperature resistant from -40 to 212 degrees fahrenheit









Rubber Pavers are arriving soon!

Learn more at PremierEquestrian.com/RubberPavers or call 800-611-6109



#### **SADDLE RACK**

This rack stores three saddles. Great for home or take it on the road.

150SR **\$359** 

57"H X 15 1/2"W X 20 1/2" L, 21 lbs

Burlingham Sports Rack colors: Black, Burgundy, Granite, Green, Grey, Navy, Purple, Red, Royal Blue Swatches on pg. 51

#### **BRIDLE RACK**

Lightweight and portable, the rack hangs on a barn or stall wall and has six large round hangers to keep your bridle and halter crowns correctly shaped. Hang reins and accessories on the chrome or brass hooks below. Built-in threaded inserts on the back allow you to add 5" or 12" hangers.

110BR, 110BRB **\$159** 





#### **DELUXE SPORT TRUNK**

The "Deluxe" is complete with a Tote Tray, Trunk Divider, Dry Erase Board, Dry Erase Pen, Mirror, Bandage Net and Wheels. Molded handles and wheels make it a breeze to pull across any surface. Padded seat is covered in Sunbrella fabric.

400DS Deluxe Sport Trunk **\$582** 21 ¼" H x 37"L x 22 ¾"D, 42 lbs 450DS Deluxe Sport Trunk with Pad **\$649** 22 ¾" H x 37"L x 22 ¾"D, 48 lbs



#### **EQUI-LOCKER**

Includes two adjustable shelves, a hook, storage net for soft goods and a mirror. The Equi-Locker can stand alone, hang on the wall, or stack multiple lockers together to make the Equi-Locker System.

180EL Equi-Locker **\$474** 36"H X 19"W X 17"D, 48 lbs





#### **STORAGE BIN**

This bin is popular for horse blankets, or store over 200 pounds of feed.

540SB **\$399** 

29 1/2"H X 23"W X 23"L, 27 lbs

Burlingham Sports Trunk colors: Black, Burgundy, Granite, Green, Grey, Navy, Pink\*, Purple, Red, Royal Blue

\*Pink is not available for Saddle Trunks or Storage Bin





#### **MOUNTING BLOCKS**

Easy to carry, these blocks are perfect for mounting, grooming or any barn or household chores. Molded from strong polyethylene, steps feature slip-resistant treads.

333MB 2-Step Mounting Block \$112 399TS 3-Step Mounting Block \$210 499FS 4-Step Mounting Block \$399

Free shipping in the contiguous US



333MB 15 ½"H x 15 ½"W x 19 3/8"D, 10 lbs

2-Step & 3-Step Mounting Block colors: Black, Burgundy, Granite, Green, Grey, Navy, Pink, Purple, Red, Royal Blue

4-Step Mounting Block colors: Black, Green, Navy, Royal Blue



The 399TS 3-Step features a 12" deep storage compartment with a hinged top. 22"H x 15 5/8" W x 25"D, 18 lbs



The  $\underline{499FS}$  4-Step includes 6 rubber feet and a back grab handle. Three steps are 8" deep with the fourth "top" step a comfortable 11" deep.  $32 \frac{1}{2}$ "H x 18"W x 27"D, 28 lbs



Each set features discipline-related trivia with a few general equestrian trivia questions.

#### TRIVIA GAMES

Looking for something new to play on game night? Check out the Premier Equestrian Trivia Games! These fun and informative card games feature 19 trivia questions each about the world of showjumping and dressage, from little known facts to historical moments.





18-100 Showjumping Trivia Game \$15.95 18-200 Dressage Trivia Game \$15.95



#### **GRADUAL FEEDER**

The innovative design of this gradual feeder helps to slow down consumption of hard feed. Allows a natural eating position which prevents scoffing and gulping. The 12 feeding basins are 2" deep and can hold up to 2 large scoops of feed. Made from tough polyethylene that can be used indoors or outdoors.

GF-100 **\$82** Free shipping in the contiguous US

Colors: Black, Blue, Green, Red







Omega Alpha's all natural herbal health products promote:

- · Better digestive and overall GI health
- Detoxification for lungs, liver, and kidneys
- Immune function
- Joint health
- Respiratory health







#### **FEED BIN WITH STAND**

270 lbs of feed can be stored in this heavy-duty bin. The translucent HDPE shows product level and sits in a powder-coated steel stand. The dispense system rotates product to assure freshness. A plastic slide mechanism and thumb screw lock keeps rodents out.

7-203 **\$535.50**Free shipping in the contiguous US



Product	Item #	Size	Price
D' L' OTM	254855	500 g (1.1 lbs)	\$65
Biotic 8™	251304	1 Kg (2.2 lbs)	\$115
Cookyo EVIM	255500	1 L (32 fl oz)	\$65
Gastra-FX™	253001	4 L (1 gal)	\$169
<u>HealthyHorse</u> ™	251403	4 L (1 gal)	\$215
Fauina AntiFlam™	253308	1 L (32 fl oz)	\$75
Equine AntiFlam™	253353	4 L (1 gal)	\$215
Cin a V DlaTM	255753	1 L (32 fl oz)	\$75
Sinew-X Plus™	255807	4 L (1 gal)	\$225
Equipo Livor EluchIM	250055	1 L (32 fl oz)	\$65
Equine Liver Flush™	250109	4 L (1 gal) \$18	\$185
Fauina Luna EluchTM	250208	1 L (32 fl oz)	\$65
Equine Lung Flush™	250253	4 L (1 gal)	\$185
Dosni FranIM	254152	1 L (32 fl oz)	\$65
Respi-Free™	254206	4 L (1 gal)	\$185

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