

## MAINTAINING YOUR NEW DRESSAGE ARENA

Your new arena is made from sturdy PVC. This material is UV treated for sun and light impact. Aside from a thorough cleaning from time to time, your arena is basically maintenance free. To clean your arena use water and a mild detergent with a sponge or soft cloth as abrasives may scratch the finish. To get out stubborn stains use mineral spirits followed by a water rinse. Go lightly when using mineral spirits it can damage the finish.

When arena is set up, rails should be turned over every 2-3 months to prevent sagging. When moving your arena, be sure to lay flat and not let rails bend while in transit. Arena is safe to leave out in all weather conditions, however in extreme cold, rails are more susceptible to damage with any impact.

Storage: Wash sand off rails to prevent scratching. Rails must lie flat on a smooth, flat surface. Cones should be clean and free of sand and debris before stacking.



*Brentina Arena featured at the 2010 Alltech FEI World Equestrian Games*

  
**PREMIER**  
**EQUESTRIAN.**  
*The Arena Company*



*Premier Equestrian is  
the official dressage  
arena of the USDF*

[www.PremierEquestrian.com](http://www.PremierEquestrian.com) 800.611.6109



**PREMIER EQUESTRIAN.**  
*The Arena Company*

## Set-up Instructions Brentina Arena 20x60 meter

Please take a moment to read through the entire directions before setting up your Premier Equestrian Arena. These instructions will guide you step-by-step through the process of assembly. If you should have any difficulty or question please call us at **800-611-6109**.

### INCLUDED IN YOUR SHIPMENT:

- 44 Full-size Brentina Bases
- 39 Half-size Brentina Bases
- 4 Colonial Flower Boxes

### European Version Rails:

120 - 3" Rails and 80 - 6" Rails

### Deluxe Version Rails:

120 - 3" Rails or 80 - 6" Rails

15 sections on 60-meter sides

5 sections on 20-meter sides

### WHAT YOU NEED:

- Hammer
- 60 Meter Tape Measure
- 60 Meters of Twine or String
- 2 2-ft. Stakes or Rebar



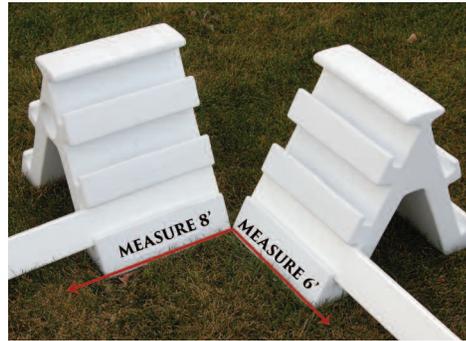
### PREPARATION

- 1. Drag or blade the arena surface** – as level and smooth as possible.
- 2. Deposit rails and cones** – Place the pieces around the outside perimeter where the arena will stand. This is to get the pieces close to where they will be installed.

## LAYOUT YOUR ARENA

- 1. Set up first corner** – Depending on the version of your Brentina Arena™, place the two-sided or three-sided base cones perpendicular to each other with bottoms touching to form a corner:

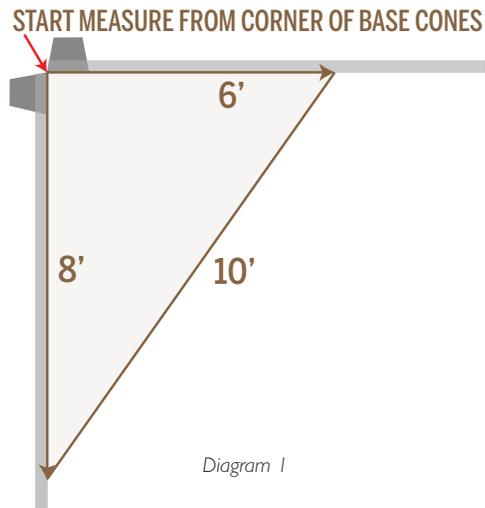
Set one bottom rail in each of the bases (rails should not touch), then add another base to each end of the rails. Rails for corner area will take up the full width of the cone (see photo right).



- 2. Square first corner** – Set up a 90° corner (see diagram 1). Start measure from the corner where the base cones meet. Measure out to 6 feet and mark the point on the rail.

Again using the bottom edge of the base, from the starting point measure out to 8 feet and mark the point on the rail.

To achieve a correct 90° angle, the distance between the two marked points must be 10 feet. Adjust the angle between rails in or out until the distance between the marked points is 10 feet, squaring the corner.



- 3. Build out first short side** – Using the string as a guide place the bases and bottom rails along the short side. Full-size bases are used to connect rails; half-size bases go in the center of rail sections to support rails. Make sure the rails touch each other in the center of the full-size base. **Only set the bottom rails in while building the arena.**



Rails should touch in the center of the full-size base. Half-size bases support the middle of rail sections.

- 4. Square second corner** – At the end of first short side, use the same method described in step 2 to square the next corner.
- 5. Build out first long side** – Assemble bases and bottom rails along the long side.
- 6. Square third corner** – Use the same method as step 2 to square the third corner.
- 7. Build out second short side** – Assemble bases and bottom rails along the second short side.
- 8. Build out second long side** – Use your string or tape to line up built-out short sides. This will help you to lay cones and rails in the direction you need. If the last long side is off, it is easy to alter one of the short sides to fit. Assemble bases and bottom rails along the second long side.
- 9. Snap in remaining rails** – After you have built the entire arena with the bottom rails and are happy with the placement, you can proceed to snap in the remaining rails inside and out.
- 10. Finish corners** – Finish the corners with Premier Flower Boxes or decor of choice.

